# **NIPPON PAINT**

## **TECHNICAL DATA SHEET**

### FIBERCOTE

#### Updated Aug'22



Fibercote is an acrylic water based paint with non-added lead and mercury. It is specially formulated for fibre cement surface giving it a natural wood look. The product has good adhesion to the surface, and is good alkaline, weathering and fungus / algae resistance.

#### **Product Features:**

- Good adhesion on fiber cement board
- Natural wood looks on fiber cement surface
- Fungus resistant
- Good scrub resistance

Paint Type	Product	Finishing	Recommended Substrate	Pack Size	
Water based	<b>Type</b> Exterior & Interior	Satin	Fiber cement and composite board	1 Litre, 5 Litres	
Composition		<u> </u>			
Pigment		: Mainly Iron Oxide, Carbon Black, Organic Pigment			
Binder	: Pure Acrylic Emulsion				
Thinner	: Water	: Water			
Technical Data					
Drying Time	: Touch Dry		Dependent on temperature and hur		
	: Hard Dry : 1 hour (Dependent on temperature and humidity)				
Recoating Time		: 2 - 3 hours (Dependent on temperature and humidity)			
Dry Film Thickness	: Around 20 - 30 $\mu$ m per coat (based on substrate condition)				
No. of Coats	: 2 - 3 coats				
Theoretical Coverage : 10 – 12 m <sup>2</sup> per litre per coat (Actual coverage is dependent on substrate condition, applicati					
		application condit	ion and finishing appearance)		
Volume Solid	:~21%				
Shelf Life	: Up to 36 m	: Up to 36 months in tight sealed container			
Application Meth	od				
Brush / Roller	: 1 <sup>st</sup> coat – c	: 1 <sup>st</sup> coat – dilute 20% - 25% of water			
	2 <sup>nd</sup> and 3 <sup>th</sup> coat – dilute max 5% of water				
Recommended C	oating System				
Fiber cement and o		d			
Basecoat	: Timbersha	de (light grey / lig	ht beige when necessary)	: 1 Coat	
Top Coat	: Fibercote			: 2 – 3 Coats	
Exterior decking (T	o enhance pain	t film durability	)		
Basecoat			, tht beige when necessary)	: 1 Coat	
Top Coat	: Fibercote			: 2 – 3 Coats	
		able Clear Coat		: 1 Coat	
Swimming nool de	cking (To enhan	ce naint film di	urability and anti-slip properties		
Basecoat		•	t beige when necessary)	: 1 Coat	
Top Coat	: Fibercote	ac (ngin gicy / ng		: 2 – 3 Coats	
		ahle Clear Coat w	ith FLR CTG NON-SKID SILICA	: 1 Coat	
		uble clear coat w		. 1 COat	



#### **Surface Preparation**

Remove all loose, powdery residues, loose chalk, dust and foreign matter by wire brushing or scraping. Treat any areas affected by fungus growth with Fungicidal Wash Solution. Repair cracks, uneven surfaces with suitable putty / fillers. We recommend to dilute the putty / filler with 15 to 25% of finish paint. This is to ensure that patching mark is less visible after apply the translucent finish coat. Smoothen the putty / filler areas with sandpaper. Allow all surfaces to dry completely prior to painting. Timber Shade Light Grey and Light Beige are recommended to paint as a basecoat for certain colour. It helps to embellish substrate appearance, especially area repaired with putty. Furthermore, it allows Fibercote to create a close natural wood grain finishing.

#### Cleaning

Clean up equipment with water immediately after use.

#### Safety Precautions

- Keep container tightly closed and keep out of reach children or away from food and drink.
- Ensure good ventilation during application and drying.
- When applying paint, it is advisable to wear eye protection.
- In case of contact with eye, rinse with plenty of water immediately and seek medical advice.
- Remove splashes from skin by using soap or water.
- Paint must always be stored in a cool place.
- When transporting paint, care must be taken. Always keep container in a secure upright position.
- Dispose off any paint waste in accordance with the appropriate Environment Quality Regulations.

#### Note

\* Theoretical Coverage is based on a mathematical formula

$$\begin{bmatrix} Volume \ Solid \ \% \ x \ 10 \\ Dry \ Film \ Thickness \end{bmatrix} = m^2 / lit/coat$$

and does not consider LOSS FACTORS.

Variables like porosity of substrate, application method, dilution ratio, dry film thickness, opacity and so on will affect the loss factor and can vary from 30% - 50% or even more.

The above information is given to the best of our knowledge based on laboratory tests and practical experience. However, since we cannot anticipate or control the many conditions under which our products may be used, we can only guarantee the quality of the product itself.

We reserve the right to alter the given without prior notice.