

PENETRATIVE EPOXY PRIMER Two Component Solvent-base Epoxy

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PENETRATIVE EPOXY PRIMER is a two-component solvent based low viscosity epoxy primer modified for deep penetration into concrete substrate and enhanced with adhesion promoter for improved adhesion. It is to be used on prepared concrete to seal the porosity of concrete, provide deep penetration to enhance adhesion and re-strengthen weak concrete to prepare for polymer overlay. It is suitable for use as a tie coat between concrete substrate and solvent-based topcoat, such as EA4 FINISH.

Product Features:

- Low viscosity, provide deep penetration
- Excellent bonding with adhesion promoter
- Long open time
- Re-strengthen weak substrate

Paint Type	Product Type	Finishing	Recommended Substrate	Pack Size
Solvent based	Interior & exterior	Gloss	Floor Concrete	2.5L base & 2.5L hardener

Composition

Pigment	: -
Binder	: Epoxy & Amine
Thinner	: Mainly polar solvent

Technical Data

Solid Content	: 35% by volume
Density	: 0.94 kg/L
Viscosity	: approximately 40 mPas
Shelf-life	: 24 months at 30C (tightly sealed and properly stored)
Mixing Ratio	: 1: 1 (by volume)
Pot-life (25C)	: 4 hours
Application temperature	: 15-35C
Consumption	: 7.00 m ² /L per coat @50um
	<i>This theoretical coverage rate has been calculated from the volume solids of the material and is related to the amount of coating applied onto a perfectly smooth surface without wastage. For a practical coverage rate, due allowance should be made for atmospheric conditions, surface roughness, geometry of the article being coated, the skill of applicator, method of application etc. when estimating quantities required for a particular job.</i>
No of coats	: 1 coat
Recoat Time (30C)	: 4 hours
Walk on Time (30C)	: 4 hours
Cleaning Solvent	: SA-65 Thinner
Adhesion Strength	: Concrete cohesive failure at >1.5N/mm ² (ASTM D4541)

Application Method

Surface Preparation	: PENETRATIVE EPOXY PRIMER can be applied directly onto the substrate if the substrate moisture does not exceed max. 4 % by weight (measured electrically using Tramex CME). All traces of contaminants such as oils, fats, greases, paint residues, chemicals, algae and laitance should be removed. Cracks and hollow spots must be properly repaired. The surface is advised to be treated with about 5% sulphuric acid solution until effervescence has stopped. It should then be washed thoroughly with clean water and allowed to dry completely before coating with PENETRATIVE EPOXY PRIMER .
Application	: PENETRATIVE EPOXY PRIMER is supplied in proportionate quantities in 2-component containers. Stir the content of the base component, continue stirring and gradually add the total contents of the hardener component, continue stirring until a homogeneous mix is obtained.
Overcoating	: Subsequent finishing or overlayment should be applied once the primer becomes tack-free

(After 4 hours), and before the primer completely hardens which is within 7 days.

Cleaning

Clean up equipment with thinner immediately after use.

Safety Precautions

- Keep container tightly closed and keep out of reach children or away from food and drink.
- Ensure good ventilation during application and drying.
- When applying paint, it is advisable to wear eye protection.
- In case of contact with eye, rinse with plenty of water immediately and seek medical advice.
- Remove splashes from skin by using soap or water.
- Paint must always be stored in a cool place.
- When transporting paint, care must be taken. Always keep container in a secure upright position.
- Dispose off any paint waste in accordance with the appropriate Environment Quality Regulations.

Note

* Theoretical Coverage is based on a mathematical formula

$$\left[\frac{\text{Volume Solid \%} \times 10}{\text{Dry Film Thickness}} \right] = \text{m}^2/\text{lit}/\text{coat}$$

and does not consider LOSS FACTORS.

Variables like porosity of substrate, application method, dilution ratio, dry film thickness, opacity and so on will affect the loss factor and can vary from 30% - 50% or even more.

The above information is given to the best of our knowledge based on laboratory tests and practical experience.

However, since we cannot anticipate or control the many conditions under which our products may be used, we can only guarantee the quality of the product itself.

We reserve the right to alter the given without prior notice.